



**Product Data Sheet &
General Processing Conditions**

**RTP 303 TFE 15 SE
Polycarbonate (PC)
Glass Fiber
PTFE Lubricated
Self Extinguishing
Bromine/Chlorine Free
UL94**



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	20 %	20 %	
Specific Gravity	1.44	1.44	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0040 in/in	0.10 - 0.40 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	2.0 ft-lbs/in	107 J/m	D 256
unnotched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 4812
Tensile Strength	13000 psi	90 MPa	D 638
Tensile Elongation	2.0 - 4.0 %	2.0 - 4.0 %	D 638
Tensile Modulus	0.90 x 10 ⁶ psi	6206 MPa	D 638
Flexural Strength	19000 psi	131 MPa	D 790
Flexural Modulus	0.85 x 10 ⁶ psi	5861 MPa	D 790
THERMAL			
Deflection Temperature @ 264 psi (1820 kPa)	285 °F	141 °C	D 648
VICAT Softening Temperature 120 °C/h, 10 N	320 °F	160 °C	D 1525
Ignition Resistance*			
Flammability	HB @ 1/16 in	HB @ 1.5 mm	UL94
Flammability	V-0 @ 1/8 in	V-0 @ 3.0 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	550 - 600 °F	288 - 316 °C
Mold Temperature	180 - 250 °F	82 - 121 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.